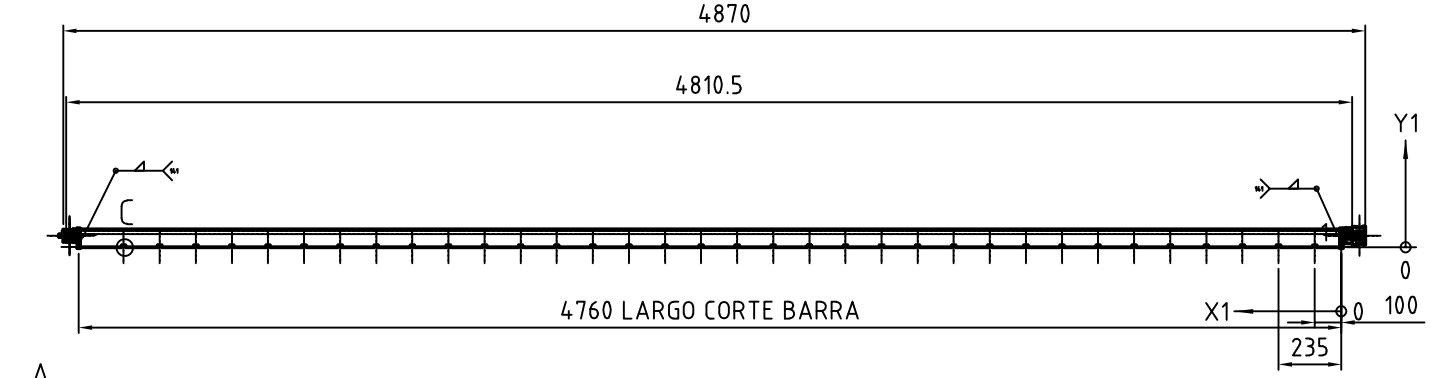
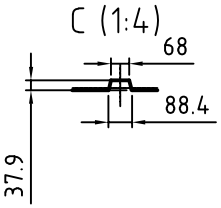
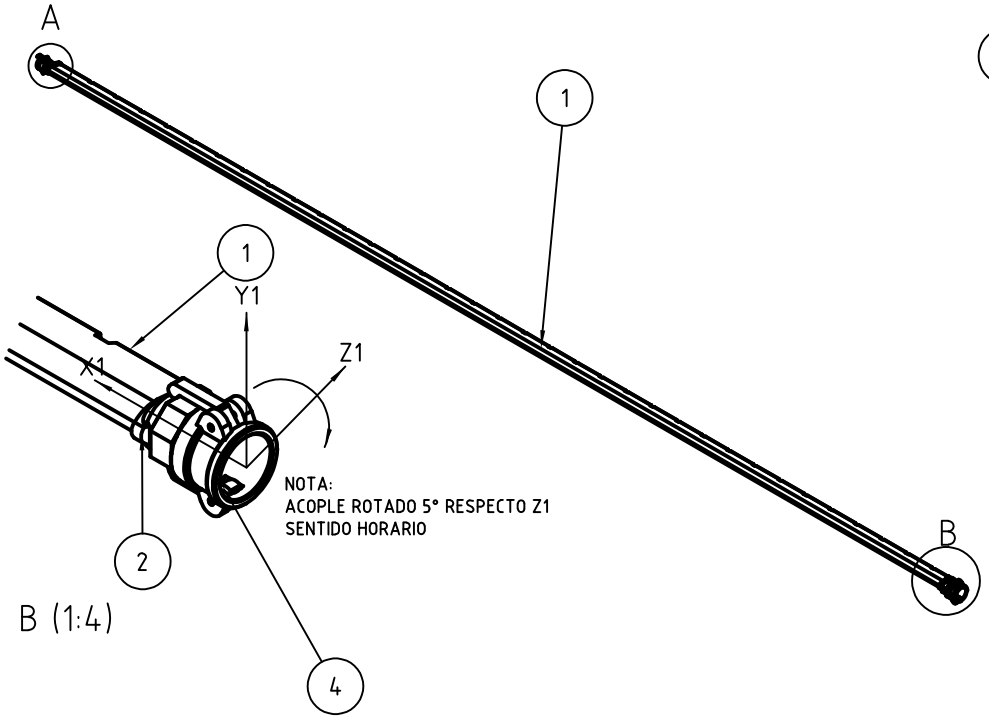
#	Date	Revision	Name
0	05/01/2024	Diseño Original.	DM
1	30/03/2026	Se ajuste largo de barra por cambio de acople	DM

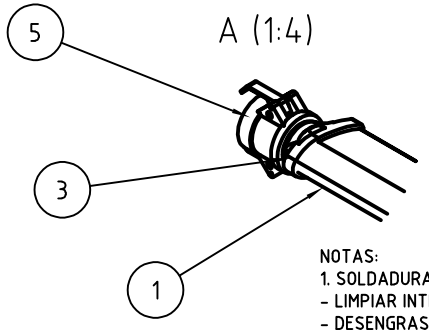




List of Coordinates ▽3	
Hole	X
1.1	100
1.2	235
1.3	370
1.4	505
1.5	640
1.6	775
1.7	910
1.8	1045
1.9	1180
1.10	1315
1.11	1450
1.12	1585
1.13	1720
1.14	1855
1.15	1990
1.16	2125
1.17	2260
1.18	2395
1.19	2530
1.20	2665
1.21	2800
1.22	2935
1.23	3070
1.24	3205
1.25	3340
1.26	3475
1.27	3610
1.28	3745
1.29	3880
1.30	4015
1.31	4150
1.32	4285
1.33	4420
1.34	4555



NOTA:
ACOPLE ROTADO 5° RESPECTO Z1
SENTIDO HORARIO



NOTAS:
1. SOLDADURA DE ACOPLES:
- LIMPIAR INTERIOR CON A/C PARA ELIMINAR RESTOS VIRUTAS
- DESENGRASAR ZONA DE SOLDADURA CON AG. QUIMICO
- SOLDAR CON TIG (#141) APORTE AL ---
2. PRUEBA DE PRESION
- REALIZAR LA PRUEBA DE PRESION @120 PSI
3. ORIGEN COORDENADAS BORDE BARRA CORTADA

▽ TIG 141
- CORRIENTE ALTERNA
- BALANCE: 30/70 (E/MIL SYNCROWAVE 351: 90%)
- H/F: 100 HZ
- AMP: 120
- ARGON: 15 CF/H
- CRATER FILL ON / TIME: 2 SEC
- PREFLOW: 1.5 SEC
- POSFLOW: 3 SEC

Item	Qty	P/N	Descripción	BLK Material	Proveedor	Material
5	1	DC035PP	Acople Rápido DC 1" Polip.	Comercial	Ind. Dica SRL	Poliprop ileno
4	1	DCH038AL	Acople Rápido DCH 1-1/2" AL	Comercial	Ind. Dica SRL	AL 6061 T6
3	1	80307-PI2-A R	Acople Interfase 1"	R2" x 45 + S 10.0x75x32	MMetal SRL	AL 6061 T6
2	1	80307-PI-AR	Acople Interfase 1-1/2"	R2" x 45 + S 10.0x75x32	MMetal SRL	AL 6061 T6
1	1	80307-BF-A R	Barra Fuselada	PX1607 x 4723	AMEX SA	AL 6061 T6

FILE NAME	80307-1LH-AR.dwg	FSCM NO	
SHEET	1/1	SCALE	1:1
SIZE	A3		
DRAWN	05/01/2024 DM		
CHECK			
APPR.			
ISSUED			
REV	1		
CONTRACT NO			

Sistemas de Fumigación

Barra Fus. Aluminio Izq.

Plano de Conjunto

DWG NO
80307-1LH-AR